

USER MANUAL

- ASSEMBLY GUIDE -

T04K - ALU TUTTLE

M6 Tuttle

Bush

Washer

Lock Pin

M10

Titanium Ouick

Release Module

M6 Bush Titanium

M6 Tuttle

Bush

Washer

M6x35

M6x35

Set Screw

TUTTLE

M6x30

M6 Set Screw

Front-Wing / Fuselage

- WRD: Red Devil. M6

SCAN HERE

CHECK THE

LATEST

VERSION OF

SABFOIL USER

Connection type:

- T8: 240mm, M8

- T6: 130mm, M6

FRONT-WING



TECHNICAL INSIGHTS -

FOIL SET - QUICK START GUIDE



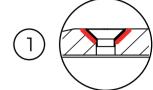
- If you got a FOIL SET your MAST is ready to use
- ANODES are already mounted on MAST and FUSELAGE when needed
- Apply LITHIUM GREASE to SCREWS before and each time you mount frontwing, stabilizer, fuselage, plate/tuttle and eventually Quick Release System.
- Follow the instructions on the "SCREW TIGHTENING TABLE" for a correct screw tightening



SMART TIP - GLUE CONICAL WASHERS

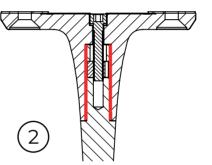
Conical washers (1) are great to protect components from wear and scratches when tightening screws.

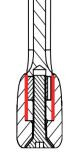




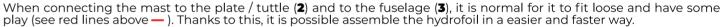


COMPONENTS TOLERANCES NOTICE





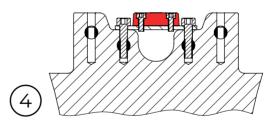


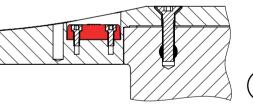


Once the screws have been inserted and tightened, this play will no longer exist and the system will become rigid and



SACRIFICIAL ANODES - CORROSION PROTECTION





5

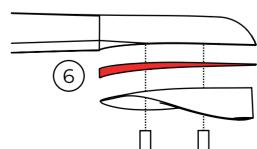
Both masts (4) and fuselages (5) have a slot for placing a sacrificial anode (red components —). When needed, by mounting the sacrificial anode, it will be possible to preserve the integrity of the metal parts from corrosion, increasing their life of use thanks to the phenomenon known as CATHODIC PROTECTION.

<u>For maximum effectiveness</u>, it is essential to check the condition of the anodes and keep them in good status, periodically cleaning them from the oxide layer that naturally forms. Once the anodes have reached their end of life, they must be replaced with spare parts

Titanium parts do not require the use of a sacrificial anode.



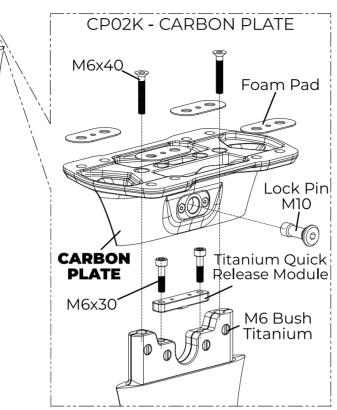
HOW TO CORRECTLY USE SHIMS



To adjust the behavior of your hydrofoil you can use shims (6) (red component —) by acting on the angle of incidence of the stabilizer:

- Place the shim as shown in the figure, make sure that the two screws protrude at least 6-7 mm (if necessary use the extra screw sold together with the shims to reach this length)
- Tighten the two screws evenly as specified in the "SCREW TIGHTENING TABLE" and check that the stabilizer is firmly fixed (be sure that the screws do not touch the bottom of the threaded holes)

The greater the angle (negative degrees) of the stabilizer, the greater the lifting effect and stability of the foil will be, at the expense of some speed due to the increased drag.





MAST

IMPORTANT NOTES FOR ASSEMBLY

Make sure you are using the right hardware for each component. Follow the instructions in the components user guides for the type, position, and torque of each piece of hardware.

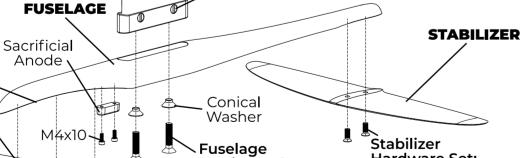
If you are not in posses of these instructions, please find them on our website by scanning the QR code

The use of wrong hardware can compromise the equipment and its correct use, and this may be dangerous for your safety and for people around you.

SABFOIL is not responsible for any kind of misuse.

Titanium Bush R6: 3x M6 bushes

R8: 2x M8 bushes



Hardware Set: -R6: 3x M6 screws -R8: 2x M8 screws

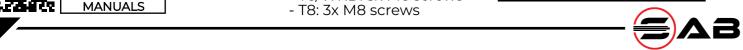
Hardware Set: - Standard: M6

- WRD: Red Devil, M6

SCREW TIGHTENING TABLE

SCRE	W TYPE	TORQUE (Nm)
	M4	4
	M6	11
	M8	25





- T6/WRD: 3x M6 screws

Front-Wing

Hardware Set:

(i) IMPORTANT RULES FOR USE AND MAINTEINANCE

- Before each use, check that all screws are tight with the right tightening torque, as described in this manual
- Always keep the threaded holes and any other connection between carbon and metal clean and lubricated with lithium grease to avoid and prevent oxidation due to use in water (especially if salty)
- After each use, disassemble and wash all the parts with fresh water and dry them with a soft cloth
- Do not expose to extreme temperatures or direct sunlight over long periods. Do not expose to temperatures above 100° C / 212° F
- Store the foil in a safe and dry place in order to prevent injury to people and / or damage to the product
- Make sure that during mounting the sand does not stick in the threads





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